

Set-up and Operation of **BROWN & SHARPE** AUTOMATIC SCREW MACHINES

*A Series of 14 Booklets
for Training Operations*

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1	A General Explanation of the Operation of Browne & Sharpe Screw Machines.
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4	Turning, Threading, Pointing, Forming and Cutting Off (Turret Stock Stop, Button Die, Non-releasing Die Holder and Circular Pointing Tool).
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8	Forming, Threading, Taper Turning and Cutting Off (Back Rest, Acorn Die, Releasing Die Holder, Swing Tool and Adjustable Guide).
9	Rough and Finish Turning, Pointing, Forming, Knurling and Cutting Off (Top Knurl Holder, Box Tool with V-Block Back Rest and Pointing Tool).
10	Turning, Knurling, Centering, Forming, Drilling, Recessing and Cutting Off (Cutting-Off Tool Post, Knee Tool, Adjustable Knurl Holder and Recessing Tool).
11	Centering, Forming, Drilling, Bottoming, Knurling, Recessing, Tapping, Forming and Cutting Off (Vertical Slide Attachment, Bottoming Drill, Knurling Swing Tool, Fixed Guide, Recessing Swing Tool and Non-Releasing Tap Holder).
12	Centering, Drilling, Counterboring, Longitudinal Turning, Forming and Cutting Off (Longitudinal Turning Attachment and Counterbore).
13	Centering, Drilling, Turret Tapping, Cross Drilling, Forming and Cutting Off (Spindle Brake, Cross Drilling and Tap or Die Revolving Attachment with their Motor Drives).
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